

TACTIK® Dual Tip Exhaust

Installation & Use Instructions:
For '18- Current (JL) Wranglers

⚠️ WARNING ⚠️

TO REDUCE RISK OF SERIOUS INJURY OR PROPERTY DAMAGE: READ ALL SAFETY MESSAGES AND UNDERSTAND ALL INSTRUCTIONS AND PROCEDURE NOTICES BEFORE ATTEMPTING TO INSTALL OR USE THIS PRODUCT.

⚠️ CAUTION ⚠️

RISK OF EYE INJURY! SAFETY GLASSES MUST BE WORN AT ALL TIMES WHILE INSTALLING OR MAINTAINING THIS PRODUCT. DO NOT USE IF DAMAGED.



PARTS LIST

Exhaust Assembly
2.5" Band Clamp

REQUIRED TOOLS

Safety Glasses
15mm Sockets
14mm Sockets
13mm Sockets
Ratchet with Extension
Exhaust Hanger Tool (or Pry Bar)

⚠️ CAUTION ⚠️

READ ALL SAFETY MESSAGES AND ALWAYS WEAR SAFETY GLASSES WHEN WORKING WITH TOOLS.

⚠️ WARNING ⚠️

THIS AXLE BACK EXHAUST SYSTEM IS DESIGNED TO REPLACE THE FACTORY EXHAUST OF THE VEHICLE. IMPROPER INSTALLATION OR USE OF THIS EXHAUST COULD RESULT IN SEVERE INJURY OR DEATH. FOLLOW THESE INSTALLATION INSTRUCTIONS CAREFULLY TO ENSURE PROPER INSTALLATION ON YOUR VEHICLE.

⚠️ WARNING ⚠️

WHEN WORKING ON, UNDER, OR AROUND ANY VEHICLE EXERCISE CAUTION. PLEASE ALLOW THE VEHICLE'S EXHAUST SYSTEM TO COOL BEFORE REMOVAL AS THE EXHAUST SYSTEM TEMPERATURES CAN CAUSE SEVERE BURNS.



STEP 1

Put on Safety Glasses. Remove the Factory Exhaust system, first locate the clamp in front of the rear Exhaust Assembly, located above the rear axle/sway bar, and loosen with 15mm socket.



STEP 2

With the Exhaust supported, extract the four (4) 13mm hanger bolts from the factory Exhaust hanger mounts located on the frame (there are two (2) on each side of the muffler assembly), remove the muffler Assembly.



STEP 3

Separate the Rubber retainers and brackets from factory exhaust assembly. Next keeping Left and Right sides orientation in mind transfer the Factory Rubber Retainer Brackets to the New Quadratec Exhaust assembly.



STEP 4

Re-install the Tactik Exhaust Assembly, by first sliding the inlet over the factory exposed factory outlet Exhaust pipe making sure to align the Factory Exhaust hangers with the threaded holes on the frame. Then slide the 2.5" band clamp over the slip joint and loosely tighten.



STEP 5

Continue by re-installing the 4 factory 13mm bolts into the factory Exhaust Hanger brackets. Keep all clamps and fasteners loose until final adjustment. Once a final position has been chosen for the new exhaust system, tighten the supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs) Inspect all fasteners after 25-50 miles for operation and re-tighten if necessary.

TACTIK® Exclusive One Year Limited Warranty

Your TACTIK® branded accessories are covered by the following Limited Warranty provided exclusively by TACTIK® located at 1028 Saunders Lane, West Chester PA 19380.

This **Limited Warranty** is the only warranty made in connection with your purchase. TACTIK® neither assumes nor authorizes any vendor, retailer or other person or entity to assume for it any other obligation or liability in connection with this product or **Limited Warranty**.

What is Covered: Subject to the terms, exclusions and limitations herein and with respect only to TACTIK® branded accessories first sold in the United States, TACTIK® warrants to the initial retail purchaser only that your TACTIK® accessory shall be free of defects in material and workmanship: **for a period of one (1) year from date of retail purchase.**

This **Limited Warranty** is not assignable and shall terminate upon sale of the vehicle upon which the TACTIK® accessory is installed or other transfer third persons.

All other warranties are hereby disclaimed, except to the extent prohibited by applicable law in which case any implied warranty of merchantability or fitness for a particular purpose on this product is limited to 1 year from date of initial retail sale. TACTIK® reserves the rights to: (a.) require invoice or other proof your accessory is within the terms of this **Limited Warranty** as a condition of warranty service and, (b.) make future revisions to this product and **Limited Warranty** without prior notice or obligation to upgrade your product.

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Remedy Limited to Repair/Replacement: The exclusive remedy provided hereunder shall, upon TACTIK® inspection and at TACTIK's option, be either repair or replacement of product or parts (new or refurbished) covered under this **Limited Warranty**. Customers requesting warranty consideration should first contact TACTIK® to obtain a RGA number via telephone at 800-603-4064, or initiate customer service by email at: customerservice@tactik4x4.com. All labor, removal, shipping and installation costs are customer's responsibility.

Other Limitations - Exclusion of Damages - Your Rights Under State Law:

In consideration of the purchase price paid, neither TACTIK® nor any independent TACTIK® distributor/licensee are responsible for any time loss, rental costs, or for any incidental, consequential, punitive or other damages you may have or incur in connection with any part or product purchased. Your exclusive remedy hereunder for covered parts is repair/replacement as described above.

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