Tube Doors



Installation Manual: for Jeep Wranglers '07-'18 #11147-2002 & 11147-2003



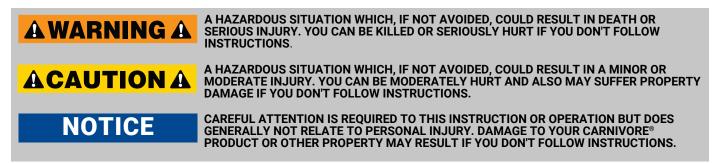




A FEW WORDS ABOUT PRODUCT SAFETY:

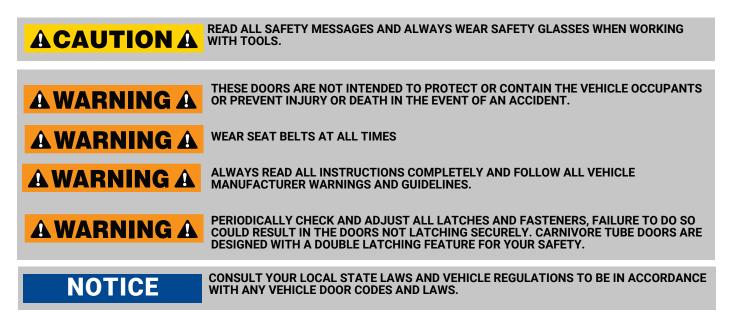
Your Carnivore Tube Doors are intended to enhance the utility and enjoyment of your off road capable vehicle. Follow safety information and installation recommendations. Throughout these instructions is important safety information that is generally preceded by one of three signal words indicating the relative risk of injury, property damage or adverse consequence.

The signal words mean:



BEFORE YOU BEGIN INSTALLATION:

Congratulations on your purchase of Carnivore Tube Doors for your Jeep[®] Wrangler. These custom tube doors have been designed for protection, long life, and great looks. When unpacking, check to make sure all parts are included and not damaged due to shipping. If any part is missing or broken, please call Customer Service at 800-745-6037 as soon as possible. Thank you again for your purchase and let's start the installation process.



Vehicle Preperation

Put on safety glasses. Start by removing your vehicle's factory doors. Refer to your vehicle's owner manual or visit the video section of Quadratec's website: www.Quadratec.com for proper removal of your factory doors. Retain the factory door retaining nuts for use with your tube doors. To remove the door retention nuts use a T50 Torx wrench.



PARTS & REQUIRED TOOLS





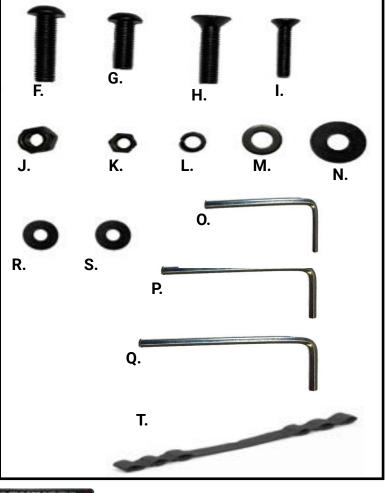
REQUIRED TOOLS:

- Safety Glasses
- 13mm Open End Wrench
- 10mm Open End Wrench
- T50 Torx Wrench
- Carboard Shims

KIT CONTENT LIST:

A. Driver Side Tube Door (1) B. Passenger Side Tube Door (1) C. Door Latch (2) (Driver & Pass) D. Door Latch Bracket (2) (Driver & Pass) E. Door Hinges (4) ((2) Driver & (2) Pass) F. Large M8 Button Head Bolt (6) G. Small M8 Button Head Bolt (4) H. M8 Flat Head Bolt (8) I. M6 Flat Head Bolt (6) * J. M8 Nyloc Nut (18) K. M6 Hex Nut (6) * L. M6 Lock Washer (6) * M. M6 Flat Washer (6) * N. M8 Flat Washer (22) 0. 2.5mm Hex Key (1) P. 4mm Hex Key (1) * Q. 5mm Hex Key (1) R. 1mm Bumper Shim (2) S. 2mm Bumper Shim (2) T. Door Check Strap (2)

Note: "*" Indicates only included with front doors.

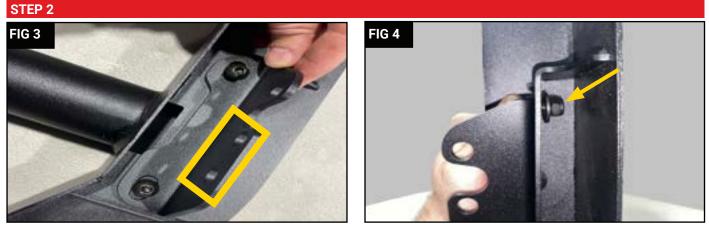




Door Assembly: STEP 1

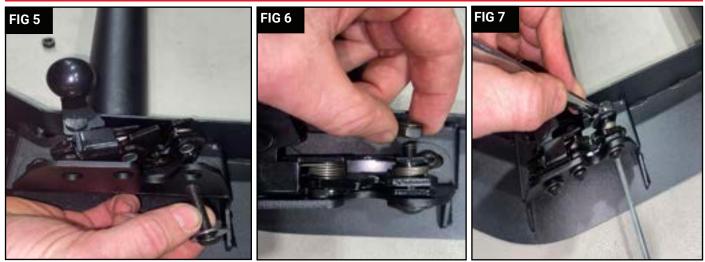


Put on safety glasses. Start by locating the correct hinges for the door location and place them on the door. Next place two (2) M8 Flat Head Bolts through the face of the hinge and through the tube door hinge mounting boss. (FIG 1) Secure the Hinge Fasteners with a M8 Flat Washer, then M8 Nyloc Nut. (FIG 2) Using the supplied 5mm Hex Wrench and 13mm open end wrench begin to tighten these fasteners but leave slightly loose for further adjustment later. Repeat this process for the remaining hinges.



Locate the correct Door Latch Bracket to be placed on the door latch base. Note the orientation of the bracket in (FIG 3), the two latch mounting holes should be closer to the bottom of the door. Use two (2) Small M8 Button Head Bolts and two (2) M8 Washers to pass through the bracket and the door's base mounting hole. Then use a M8 Flat Washer and M8 Nyloc Nut to secure the Bracket to the door. Using the supplied 5mm Hex Wrench and 13mm Open End Wrench begin to tighten these fasteners but leave slightly loose for further adjustment later. (FIG 4) Repeat this process for other latch bracket.

STEP 3



Install the corresponding Door Latch on the Door Latch Bracket. Use Large M8 Button Head Bolt with a M8 Flat Washers passing through the Latch, securing the bolt on the back side with a M8 Nyloc Hex Nut. (FIG 5 & 6) Repeat for the remaining two (2) holes. Using the supplied 5mm Hex Wrench and 13mm Open End Wrench begin to tighten these fasteners but leave slightly loose for further adjustment later. (FIG 7) Repeat this process for the opposite Door Latch.



Door Installation: STEP 4



Align the hinge pins with the factory door hinges of your vehicle and gently lower the doors onto the hinges. (FIG 8) Loosely install the factory door retention nuts with a T50 Torx Wrench. (FIG 9) You may need to wiggle the door to align the hinge pins in the hinges. **Note:** Do not fully tighten the Retention Nuts at this time.

STEP 5



Next, gently close the door and align the latch on the vehicle's striker pin. (FIG 10) Push the door onto the striker until the latch fully engages with two clicks. The Carnivore Tube Doors are equipped with two stage latches; please make sure that both stages are engaging before proceeding. If the latch is not engaging properly you may need to loosen the latch or latch bracket with the provided 5mm Hex Wrench and a 13mm Open Ended wrench. (FIG 11) Adjust the position of the latch as needed.



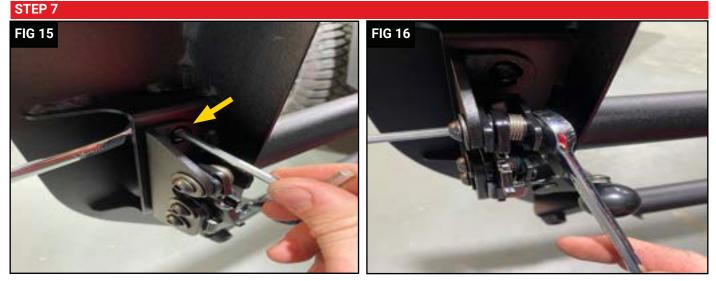
STEP 6





While the door is still closed and the latch is door latch is fully engaged, properly adjust the door aligning the door gaps front to back and along the base of the door. Carboard shims may be used at this time to keep the door properly aligned. (FIG 14) Next, tighten the Door Hinge Fasteners using a 5mm Hex Wrench and 13mm open ended wrench. (FIG 12 & 13)





Next, gently unlatch the Door by lifting up on the latch knob on the inside of the door. Begin to swing the door open to tighten the Door latch and Latch Bracket Bolts. First tighten the two Latch bracket bolts using the 5mm Hex Wrench and 13mm Open End Wrench. (FIG 15) Next, tighten the three Latch Bolts using the 5mm Hex Wrench and 13mm Open Ended Wrench. After all five (5) latch bolts are tight, check proper engagement of the Latch on the vehicle's striker pin. (FIG 16) Re-adjust the latch as needed for full engagement.



Door Check Strap: STEP 8



Gently swing the door open and loop the door check strap over the hook on the inside of the door. Attach the other end of the door check strap to the factory hook on the inside of the vehicle. (FIG 17) The check straps have multiple positions to allow for adjustment. Adjust the position of the straps so that the door will not open too far and come in contact with the body of the vehicle. Fully tighten the door retention screws from "Step 4" using a T50 Torx Wrench. (FIG 18)

Door Rubber Bumper Adjustment: STEP 9



Included in this kit are Rubber Bumper Shims. These Rubber Bumper shims are intended to increase engagement of the Bumper with the Factory Door Still if there is excessive rattling during vehicle operation or if there is more contact needed for proper latch engagement. To add these shims, use the provided 2.5mm Hex Key Wrench and remove the Rubber Bumper and Bumper Screw. (FIG 19) Place the desired amount of shims behind the bumper and re-install the Rubber Bumper in place. (FIG 20) Re-check Door Latch engagement after adding shims and adjust as needed.

Optional Mirrors: STEP 10



Optional mirror installation for front doors: Align the optional mirrors with the three (3) holes in the mounting bosses on the doors. (FIG 21) Pass the M6 Flat Head Screws threw the holes in the mirror and secure them with a M6 Flat Washer, M6 Lock washer and M6 hex nut. (FIG 22) Tighten the screws with the supplied 4mm Hex Wrench and 10mm Open End Wrench. Quadratec Part number for the Mirrors is: #13111-0320



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